Release Notes SysREL 1R24

Features:

- Added ability for viewing (no changes) PSET parameter settings when logged in as OPERATOR
- Added Assignable Output for Torque and Angle by specific Stage of a Rundown.
- Wrench ID is now added in iBC UI for use when connecting to supported Tohnichi Torque Wrenches
- Anti-Necking now can be aborted prior to completion of the strategy
- Increased the PSET and STAGE time limits from 120 Seconds to 240 Seconds
- Expanded the abilities of an HTTP request for a fastening .csv file
  - Added a parameter to obtain a standard .csv file or a QualityWorX file format output
- Expanded current limit range down to 1 Amp for AcraDrive tool settings. Increases the fine-tuning capabilities in discontinuous mode
- Adding EASY MODE editing capabilities at OPERATOR Login Level on iEC4W series controllers
- Added "Pulse Thickness" adjustment to iAC PSET settings. This setting allows for fine tuning the resolution of the Pulse detection so that minute pulses can be accounted form rather than overlooked by the controller should the application requirements dictate that capability
- Updated and improved several Protocol behaviors and made minor bug fixes