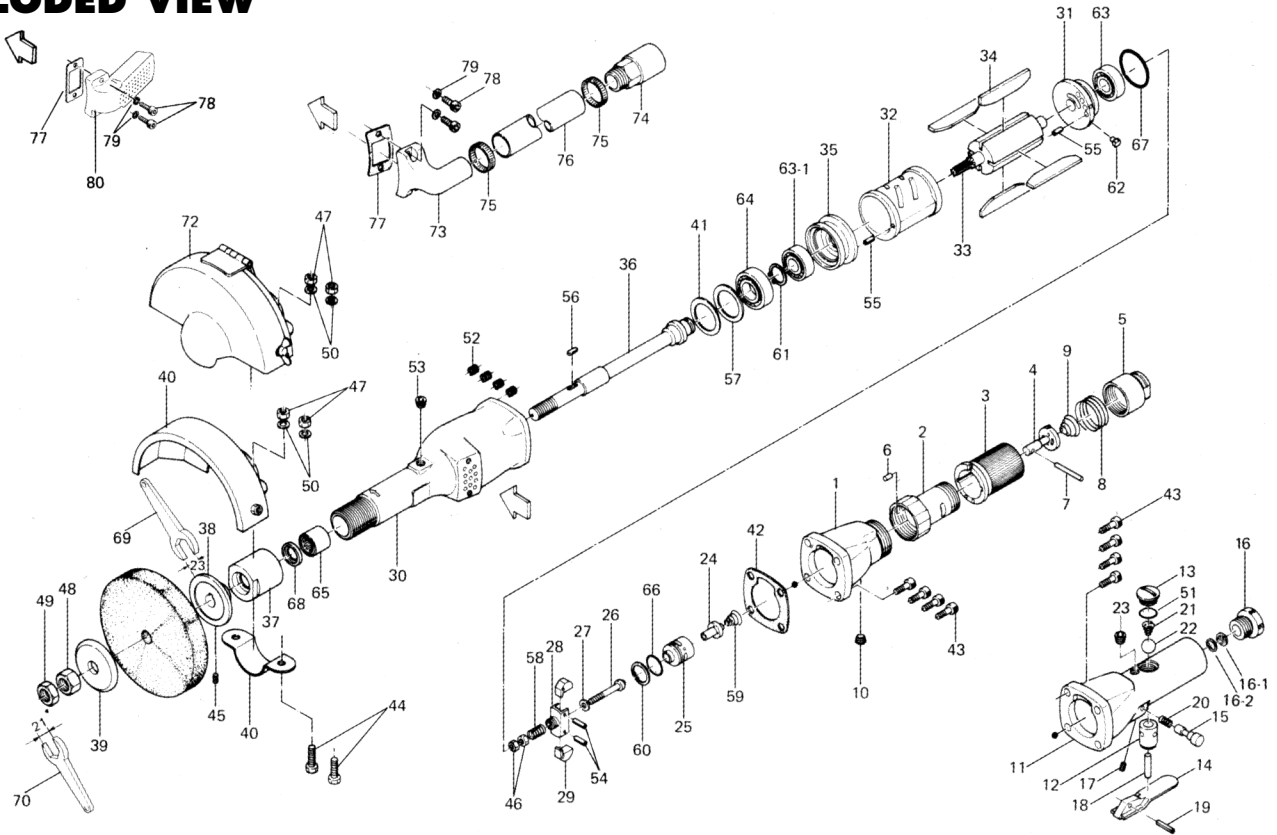


# UG-1250/1250L-72 HORIZONTAL GRINDERS

## EXPLODED VIEW



## PARTS LIST — FOR REFERENCE ONLY

\* Governor Cage Assembly Components are marked with "●".

Index Number	Part Number	Description	Qty.	Index Number	Part Number	Description	Qty.	Index Number	Part Number	Description	Qty.
<b>542-003-0 UG-1250 Handle Body Assembly</b>				27	525-179-1	Governor Spindle Spacer	● 1	61	979-114-0	Outer Snap Ring (17)	1
1	542-012-0	Casing Cover	1	28	564-181-1	Governor Cage	● 1	62	980-008-0	Round Head Notch (2.4)	1
2	542-014-0	Handle Body	1	29	564-183-1	Governor Weight	● 2	63	982-201-0	Ball Bearing (6201)	1
3	566-015-1	Valve Handle	1	30	542-025-0	Casing	1	63-1	982-241-0	Ball Bearing (6201Z)	1
4	566-100-1	Valve	1	31	566-285-1	Rear Plate	1	64	982-203-0	Ball Bearing (6203)	1
5	591-091-1	Air Inlet Bushing	1	32	568-286-1	Cylinder	1	65	988-019-0	Needle Roller Bearing (NK 16/20)	1
6	970-308-0	Pin (H)(4x8)	1	33	566-287-1	Rotor	1	66	990-918-0	O-Ring (SNS-20)	1
7	971-273-0	Pin (3.8X34)	1	34	568-288-1	Blade	4	67	990-927-0	O-Ring (SNS-34)	1
8	976-720-0	Spring (33.8X1 5)	1	35	566-289-1	Front Plate	1	68	995-002-0	Oil Seal (G16x24x3)	1
9	977-165-0	Cone Spring (7x22x12)	1	36	542-390-0	Wheel Spindle	1	<b>STANDARD ACCESSORIES</b>			
10	966-100-0	Allen Head Plug (1/8)	1	37	542-065-0	Casing Front Plate	1	69	936-053-0	Spanner (23x5x195)	1
<b>564-003-4 UG-1250L Handle Body Assembly</b>				38	529-393-1	Wheel Holder Flange	1	70	936-521-0	Spanner (21)	1
11	564-014-5	Handle Body	1	39	529-394-1	Wheel Nut Flange	1	<b>OPTIONAL ACCESSORIES</b>			
12	566-101-4	Valve Bushing	1	40	529-770-1	Wheel Guard	1	72	542-895-0	Wheel Guard Assembly (Hinge Type)	1
13	566-108-4	Valve Plug	1	41	996-471-0	Packing (40x30x2)	1	<b>542-885-0 Tube Silencer Assembly</b>			
14	566-107-5	Valve Lever	1	42	566-852-1	Handle Body Packing	1	73	542-784-0	Exhaust Deflector Cover Flange	1
15	578-765-2	Safety Pin	1	43	545-116-0	Allen Head Bolt (M5x16)	4	74	542-042-0	Silencer	1
16	592-091-2	Air Inlet Bushing	1	44	946-903-0	Hexagon Head Bolt (M6x18)	2	75	931-100-0	Hose Band	2
16-2	975-084-0	Spacer (17x14x1)	1	45	953-210-0	Allen Head Flat Point Screw (M5x10)	1	76	935-300-0	Vinyl Hose (19x23x1M)	1
17	953-104-0	Allen Head Flat Point Screw (M4x4)	1	46	960-021-0	Hexagon Nut (1-M3)	● 2	77	542-777-0	Packing	1
18	970-427-0	Pin (H)(5x25)	1	47	960-041-0	Hexagon Nut (1-M6)	2	78	945-112-0	Allen Head Bolt (M5X12)	2
19	973-174-0	Roll Pin (3.5x24)	1	48	960-404-0	Hexagon Nut (1-UNC 1/2-13)	1	<b>542-897-0 Box Silencer Assembly</b>			
20	976-114-0	Spring(6x18)	1	49	960-405-0	Hexagon Nut (3-UNC 1/2-13)	1	80	542-782-0	Silence Flange	1
21	977-254-0	Cone Spring (10x15x16)	1	50	962-009-0	Spring Washer (2-6S)	2	77	542-777-0	Packing	1
22	981-033-0	Ball (1/2)	1	52	965-011-0	Heli-Sert (M5x1.5D)	4	78	945-112-0	Allen Head Bolt (M5X12)	2
23	966-100-0	Allen Head Plug (1/8)	1	53	966-100-0	Allen Head Plug (1/8)	1				
51	990-914-0	O-Ring (SNS-16)	1	54	973-116-0	Roll Pin (3x16)	● 2				
<b>UG-1250 SERIES COMMON PARTS</b>				55	973-160-0	Roll Pin (3.5X10)	2				
24	535-170-3	Governor Valve	1	56	974-112-0	Key (4x12)	1				
25	564-171-2	Governor Valve Bushing	1	57	975-300-0	Spacer (40x30x1)	1				
26	542-894-0	Governor Spindle	● 1	58	976-077-0	Spring (5x18)(0.7) N14	● 1				
				59	977-135-0	Cone Spring (6.6x18x20)	1				
				60	979-015-0	Inner Snap Ring (22)	1				



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