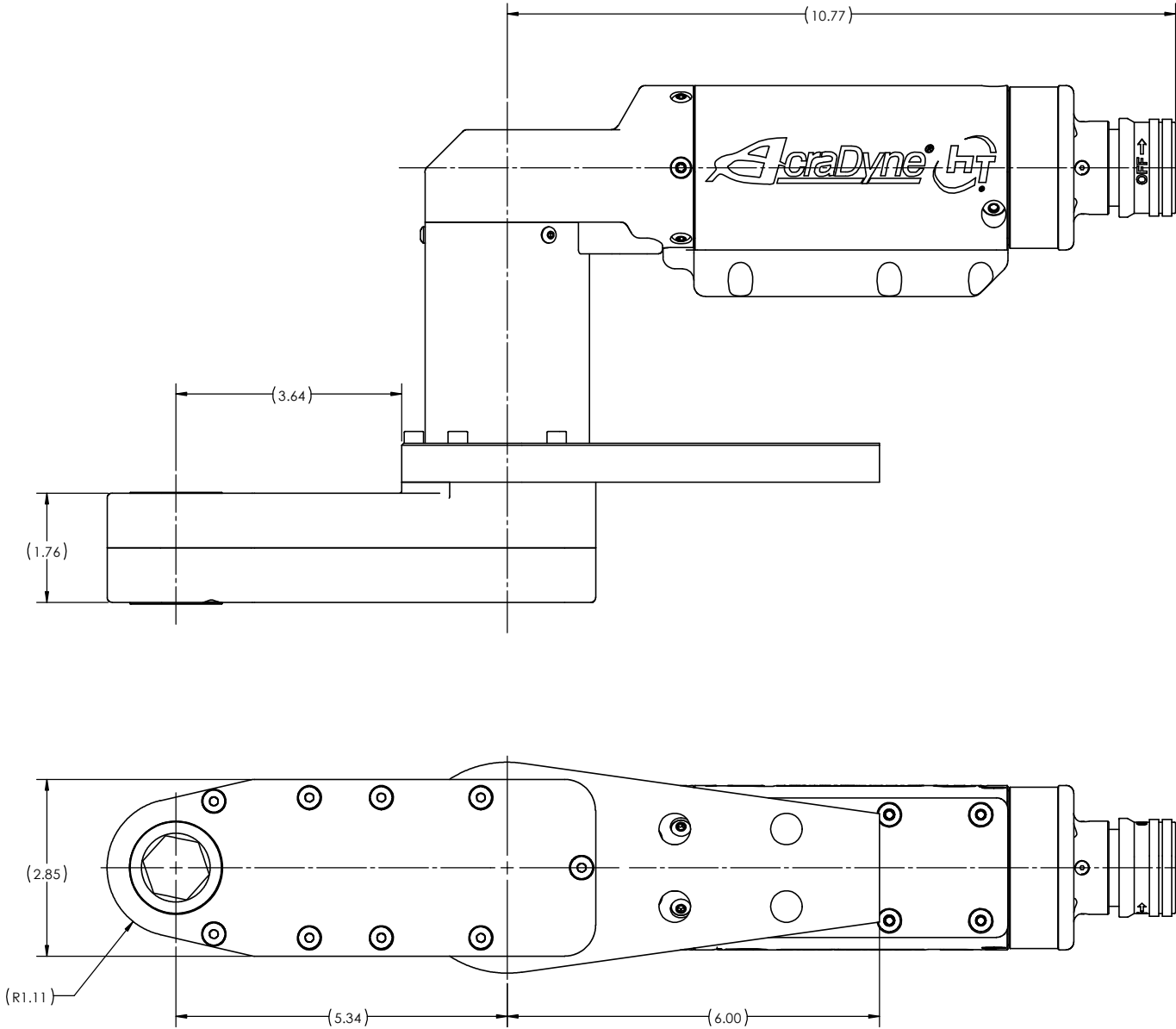
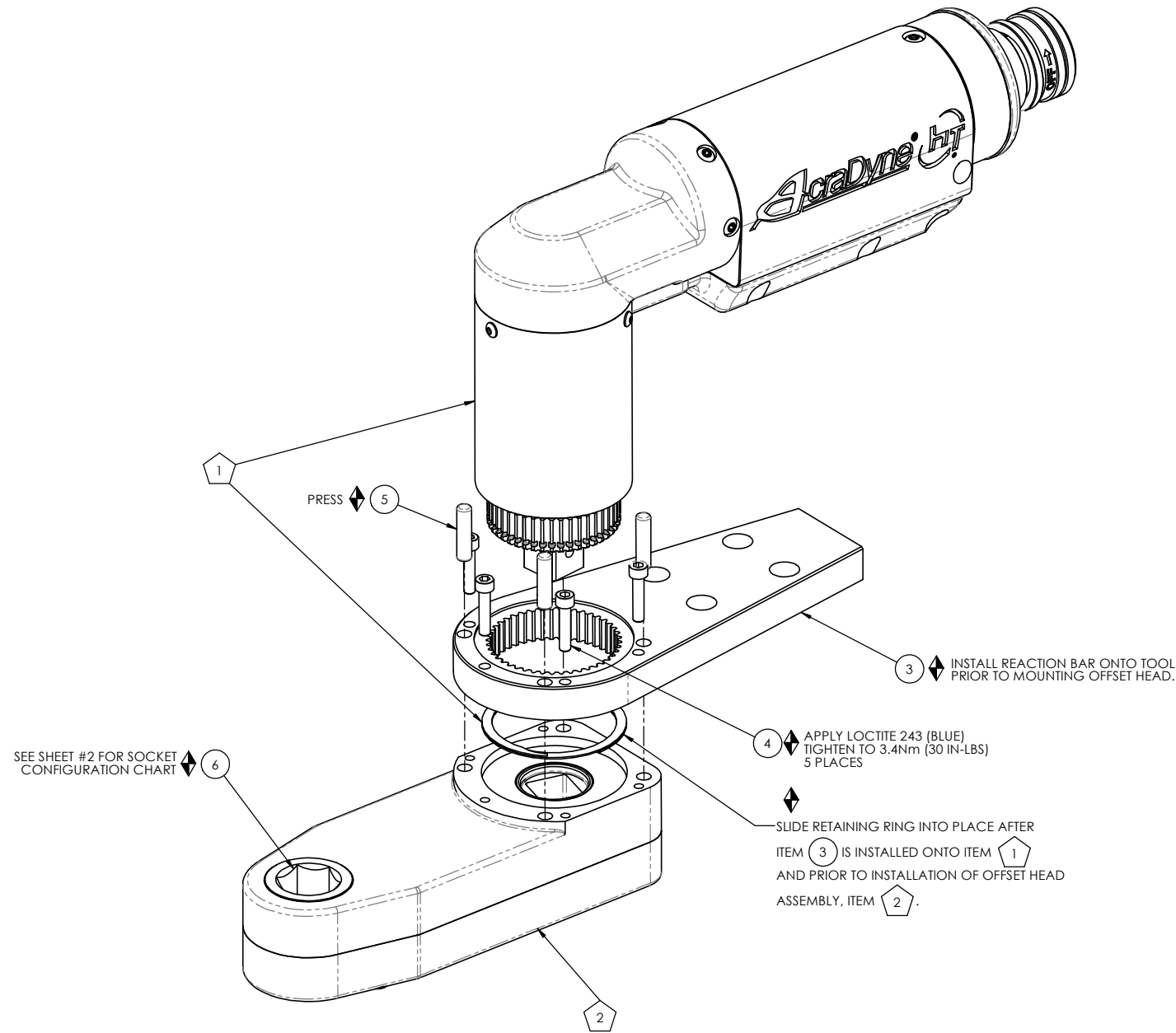


MODEL NO.	TOOL	DESCRIPTION
AEF4N66250B-NP	AEF4N66250B	FIXTURED ANGLE NUTRUNNER W/OFFSET GEARHEAD, 250Nm
AEF4N66425B-NP	AEF4N66425B	FIXTURED ANGLE NUTRUNNER W/OFFSET GEARHEAD, 425Nm
AEF4N66625B-NP	AEF4N66625B	FIXTURED ANGLE NUTRUNNER W/OFFSET GEARHEAD, 625Nm

COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	SEE CHART	1	FIXTURED ANGLE NUTRUNNER
	2	31845	1	OFFSET HEAD ASM., 625 Nm
	3	27320	1	REACTION BAR, OFFSET HEAD, 500 Nm
	4	26789	5	SCREW, SHC, 10-32 x 7/8, STEEL, BLACK OXIDE
	5	25309	4	DOWEL PIN, 1/4 X 1, STEEL
SEE SHEET #2 FOR SOCKET CONFIGURATION CHART	6	31839	1	GEAR, OUTPUT, 23T, OFFSET HEAD 625Nm



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REVISION	DATE	DESCRIPTION	APPROVAL

**UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES**  
 DIMENSIONS AND TOLERANCING PER ANSI Y14.5  
 SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  
 .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005  
 ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX  
 MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:  
**ACRADYNE MECHANICAL ENGINEERING**

**FIXTURED ANGLE NUTRUNNER, W/OFFSET GEARHEAD**  
**6000-SERIES**

SIZE	PART / DRAWING NUMBER	REVISION
D	AEF4N66 B-NP	A

SCALE: 3:4 DO NOT SCALE DRAWING SHEET 1 OF 2

REVISION BLOCK

BASE ASSEMBLY	DOT	SOCKET BASE	COLUMN 1	EXTENSION SIZE	COLUMN 2	SOCKET SIZE	COLUMN 3
AEF4N66__B-NP	.	X	SOCKET TYPE	X	EXTENSION LENGTH	X	HEX SIZE
			<u>31839 SOCKET</u>				
		A	SINGLE HEX	A	NO EXTENSION	A	17mm
		B	DOUBLE HEX	B	3mm EXTENDED	B	18mm
		C	SURFACE DRIVE	C	6mm EXTENDED	C	19mm
		D	MALE SQUARE DRIVE	D	9mm EXTENDED	D	20mm
				E	12mm EXTENDED	E	21mm
				F	15mm EXTENDED	F	22mm
				G	18mm EXTENDED	G	23mm
				H	21mm EXTENDED	H	24mm
				I	24mm EXTENDED		
				J	30mm EXTENDED	I	1/4"
						J	5/16"
						K	3/8"
						L	7/16"
						M	1/2"
						N	9/16"
						O	5/8"
						P	11/16"
						Q	3/4"
						R	13/16"
						S	7/8"
						T	15/16"
						Z	3/4" SQ. DR.

**EXAMPLE PART NUMBER:** AEF4N66425B-NP.CEH = SURFACE DRIVE, 12mm EXTENDED, 24mm HEX



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

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**ACRADYNE MECHANICAL ENGINEERING**

**FIXTURED ANGLE NUTRUNNER, W/OFFSET GEARHEAD 6000-SERIES**

SIZE	PART / DRAWING NUMBER	REVISION
<b>B</b>	<b>AEF4N66__B-NP</b>	<b>A</b>
SCALE 3:4	DO NOT SCALE DRAWING	SHEET 2 OF 2