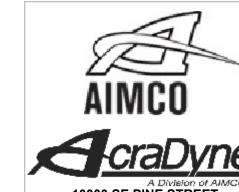


	COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
		1	32360.001	1	ht pistol handle assembly
		2	SEE CHART	1	GEARBOX/SLIP RING ASM., HT 7000-SERIES
		3	26295	1	GEAR CASE COVER, 2500 Nm
		4	26319	3	SCREW, BHSC 6-32 X .188, 18-8 SS
		5	26897	1	CHOOSE REACTION BAR
		6	26243	1	RETAINING RING, SPIRAL, Ø2.864 X Ø2.464 X .078
	NOT SHOWN	7	32481	2	LABEL, CORDLESS SERIES HT TOOLS
Ī		8	625368000	1	BATTERY, 5.5Ah, 18V, LiON

TOOL MODEL	GEARBOX ASM
	•
ACP4B171000A	32477
ACP4B172500A	31929



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REVISION REVISION RELEASE DATE DESCRIPTION OF CHANGES MADE TO PART ECN# **REVISION BLOCK** 

**UNLESS OTHERWISE SPECIFIED,** DIMENSIONS ARE IN INCHES
DIMENSIONS AND TOLERANCING PER ANSI Y14.5 SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  $.X = \pm .030$   $.XX = \pm .010$   $.XXX = \pm .005$   $.XXXX = \pm .0005$ ANGLE =  $\pm 0^{\circ} 30'$ 

REMOVE BURRS AND SHARP EDGES: R.015 MAX MACHINE SURFACE FINISH: 125 RMS OR BETTER DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
ACRADYNE MECHANICAL ENGINEERING HT PISTOL NUTRUNNER, **7000 SERIES** 

**CORDLESS SERIES** 

PART / DRAWING NUMBER REVISION DO NOT SCALE DRAWING SHEET 1 OF 2

2) BEARINGS: LUBRICATE WITH CHEVRON SR1 GREASE 3) O-RINGS: LUBRICATE WITH O-RING LUBE

1) GEARS & SPLINES: LUBRICATE WITH DOW CORNING

MOLYKOTE BR2 PLUS GREASE.

ASSEMBLY INSTRUCTIONS

SUB-ASSEMBLY

A Division of AIMCO 10000 SE PINE STREET PORTLAND, OREGON 97216 503.254.6600

