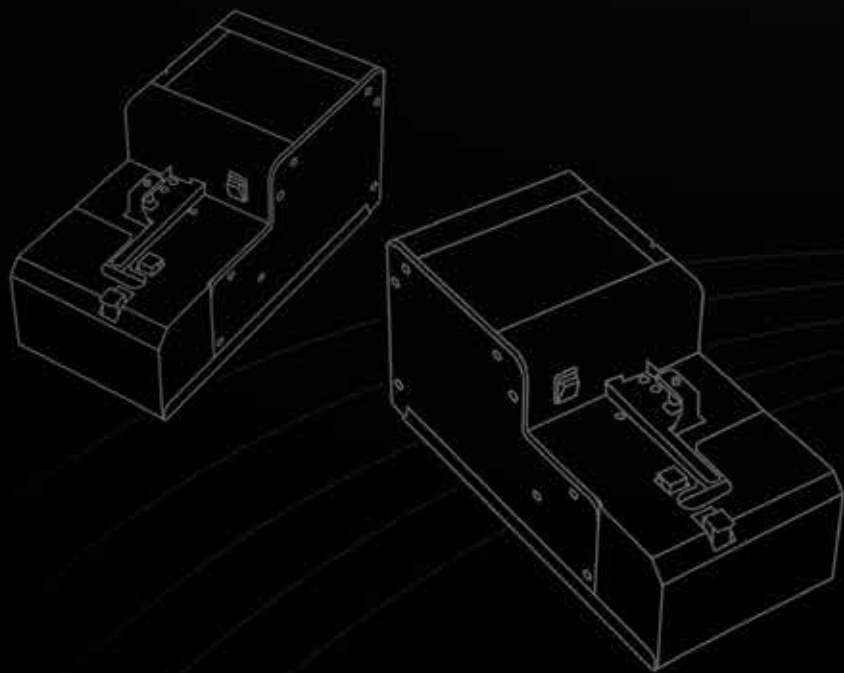


AIMCO

ASSEMBLY SYSTEMS





For over 40 years AIMCO has been working with manufacturers around the world, we are the complete global source for all assembly, fastening, and critical bolting needs. AIMCO can effectively and swiftly meet your needs whether you're in Thailand fastening a 3 mm nut at 3 Nm, or in Tennessee, USA torquing the last lug nut. AIMCO provides the tools and solutions, on a global scale, that guarantee the success of your project. It is with great pride that AIMCO can say the products that we manufacture are **MADE IN THE USA.**

SCREW PRESENTERS: OVERVIEW

For semi-automated assembly, look no further – AIMCO AcraFeed® screw presenters provide:

PRODUCTIVITY

- One hand operation eliminates manual handling of screws.
- Screw is presented to operator for easy magnetic or vacuum pickup.
- Keeps workspace clear of dropped fasteners.
- Quick feed rate from oscillating hopper design – up to two (2) screws per second.
- Large hopper holds approximately 1000 – 1500 fasteners.
- Solid design – no tie downs or straps required.

FLEXIBILITY

- Perfect for contract or dedicated assembly.
- Switch rails in minutes for different screw sizes.

ERGONOMICS

- Allows for fewer arm and hand movements.

RELIABILITY

- Heavy duty industrial design.
- Modular design for easy repairs.

QUALITY

- Uses existing or our new torque control drivers.



Acra-Feed® Screw Presenter

ACRA-FEED®

FASTENING IN 3 EASY STEPS



1 Load screws into the hopper. There is no side to load unit and no gates to limit capacity.



2 Address screw with magnetized bit.

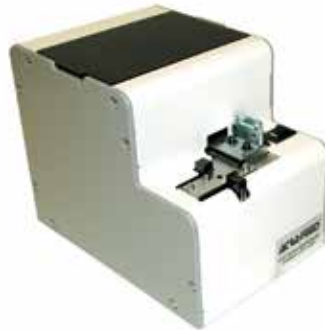


3 Bring screw to workpiece and fasten parts.

A-50 SCREW PRESENTERS



ROBOTIC



COMPACT ROBOTIC



STANDARD

STANDARD SCREW PRESENTERS

MODEL	ADDITIONAL RAIL PART NO.	SCREW SIZE		MAX SCREW LENGTH	
		IN	MM	IN	MM
A-50A-0	AR-0	#0	1.4	.39	10
A-50A-1.7	AR-1.7	-	1.7	.39	10
A-50B-1	BR-1	#1	2.0	.75	18
A-50B-2	BR-2	#2	2.3	.75	18
A-50B-3	BR-3	#3	2.6	.75	18
A-50B-4	BR-4	#4	3.0	.75	18
A-50C-6	CR-6	#6	3.5	.75	18
A-50C-8	CR-8	#6-8	4.0	.75	18
A-50C-10	CR-10	#10	5.0	.75	18

Dimensions: 5.1 (W) x 8.5 (L) x 5.3 (H) Weight: 7.0 lbs.

ROBOTIC SCREW PRESENTERS

MODEL	ADDITIONAL RAIL PART NO.	SCREW SIZE		MAX SCREW LENGTH	
		IN	MM	IN	MM
A-50ARB-0	AR-RBT-0	#0	1.4	.39	10
A-50ARB-1.7	AR-RBT-1.7	-	1.7	.39	10
A-50BRBT-1	BR-RBT-1	#1	2.0	.70	18
A-50BRBT-2	BR-RBT-2	#2	2.3	.70	18
A-50BRBT-3	BR-RBT-3	#3	2.6	.70	18
A-50BRBT-4	BR-RBT-4	#4	3.0	.70	18
A-50CRBT-6	CR-RBT-6	#6	3.5	.70	18
A-50CRBT-8	CR-RBT-8	#6-8	4.0	.70	18
A-50CRBT-10	CR-RBT-10	#10	5.0	.70	18

Dimensions: 5.1" (W) x 10.8" (L) x 5.3" (H) Weight: 9.2 lbs.

COMPACT ROBOTIC SCREW PRESENTERS

MODEL	ADDITIONAL RAIL PART NO.	NOMINAL SCREW SIZE		MAX SCREW LENGTH	
		IN	MM	IN	MM
A-50ARBTC-0	AR-RBTC-0	#0	1.4	.390	10
A-50ARBTC-1.7	AR-RBTC-1.7	-	1.7	.390	10
A-50BRBTC-1	BR-RBTC-1	#1	2.0	.700	18
A-50BRBTC-2	BR-RBTC-2	#2	2.3	.700	18
A-50BRBTC-3	BR-RBTC-3	#3	2.6	.700	18
A-50BRBTC-4	BR-RBTC-4	#4	3.0	.700	18
A-50CRBTC-6	CR-RBTC-6	#6	3.5	.700	18
A-50CRBTC-8	CR-RBTC-8	#6-8	4.0	.700	18
A-50CRBTC-10	CR-RBTC-10	#10	5.0	.700	18

Dimensions: 7.2 (L) x 4.9 (W) x 5.7 (H) Weight: 6.7 lbs.

OPTIONAL ACCESSORIES

MODEL	PART NO.
Mag-O-Net Bit Magnetizer	AM1/42, AM52, AM3/162
A-50B Series Bit Guide Protector	NJ08004TIN8#23
A-50C Series Bit Guide Protector	NJ08004TIN8#45

WHICH TO USE...?

Standard Screw Presenters

For manual assembly stations where the operator must otherwise pick up and hold fasteners by hand.

Robotic Screw Presenters

For automated fastening systems or manual systems using vacuum assist to pick up non-ferrous fasteners.

Compact Robotic Screw Presenters

For automated systems, or manual systems, using vacuum-assist to pick up nonferrous fasteners when work space is limited,

ACRA-FEED AUTOMATIC SCREW FEED SYSTEMS

Reduces Cycle Time By Approximately Two Seconds Per Fastener

FEATURES AND BENEFITS

- Delivers fastener directly to the driver.
- For #2 - #10 fasteners, up to 1 inch long.
- Available for captive washer type screws (A-315V).
- Feed speed of up to 1 screw per second.
- System includes feeder, hose assembly, air screwdriver, and FRL.

PRODUCTIVE

- Eliminates reaching for fasteners.
- Most jams are easily cleared on the line.
- Frees operator's hand for productive use.
- Large hopper holds between 1000-5000 fasteners.

ERGONOMIC

- Eliminates manual handling of fasteners and shavings.
- Reduces workspace clutter.
- Keeps workspace clean of dropped fasteners.
- Torque reaction of standard driver is minimal and can be eliminated with optional Ergo-Arm®.

RELIABLE

- Longest warranty in the industry – 3 years.
- Rocking Bar design only operates as needed.
- "Photo eyes" maximize motor life.
- Design eliminates burrs and shavings by minimal handling of the fastener.
- Durable head assembly lasts for years.
- There are more Acra-Feed® systems in use than any other system.



MODEL	APPLICABLE SCREWS	SCREW LENGTH		HOPPER CAPACITY	MAX FASTENING SPEED	WEIGHT (LB)	DIMENSIONS L X W X H (IN)
		IN	MM				
A-2100 Series	M2-M5 (#2 - #10)	1/4-1	6-25	1,500cc (1,000-5,000 pcs)*	60 screws/min*	68	7 x 17 x 16
A-315V Series	M2-M5 (#2 - #10)	1/4-1	6-25	450cc (500-2,500 pcs)*	60 screws/min*	74	10 x 21 x 16

* Dependent on screw size

Delivery Hose: 10 ft

Air Pressure: 85 psi

Power: AC 110V, 20W, AC 220V by request. Contact AIMCO at 1-800-852-1368.

HOW TO ORDER: Acra-Feed systems are application-specific and configured to the unique workpiece and requirements of the user. Quotations are provided from a review of sample workpieces, 25 fasteners, and required torque specifications.



AIMCO CORPORATE HEADQUARTERS

10000 SE Pine Street
Portland, Oregon 97216
Phone: (503) 254-6600
Toll Free: 1-800-852-1368

AIMCO CORPORATION DE MEXICO SA DE CV

Ave. Cristobal Colon 14529
Chihuahua, Chihuahua. 31125
Mexico
Phone: (01-614) 380-1010
Fax: (01-614) 380-1019

AIMCO EUROPE

19174 Galápagos - Guadalajara
Spain
Phone: +34 673 34 99 25

AIMCO SOUTH AMERICA

Carrera 29A, #7B-91
Origami Building
Int604 Medellin
Colombia 050021

AIMCO CHINA

Room 607, No. 3998 Hongxin Rd
Dibao Plaza Avenida Río Gallo, 431
Minhang District, Shanghai
China
Phone: 0086-21-34319246
Fax: 0086-21-34319245

ASSEMBLY